COBRAFLEX PRINTERS

HOW-TO GUIDE

Revision 2026-11

SKU: CF-Film-Hot-23.62x328

How to Heat Press CobraFlex Transfers

How-To Guide: No-Powder Application Settings

Models covered by this document

Model	CobraFlex SKU	Description
CobraFlex DTF film	CF-Film-Hot-23.62x328	DTF CobraFlex Film 23.62" x 328.08' (also 2-pack CF-Film-Hot-23.62x328x2PK, 13" CF-13-Film, 48"/63" rolls)
CobraFlex DTF inks	CF-DP-Ink-White-1L (and C/M/Y/K)	CobraFlex 1L DTF inks
CobraFlex heat presses	CF-Dual-Air-2N / CF-FJXHB2-N	Dual Station Pneumatic Heat Press; Automatic Single Station Heat Press

Document	How-To Guide
Revision	2026-11
Prepared by	CobraFlex Printers LLC, 906 S. Priest Drive, Suite 104, Tempe, Arizona 85281
Service	service@cobraflexprinters.com · (602) 930-1858
Based on	How to Heat Press CobraFlex Transfers — No-Powder Application Settings (CobraFlex Printers)

Use these settings to apply CobraFlex no-powder DTF transfers with a heat press. Find your garment fabric below and follow its temperature, pressure, time, peel, and second-press settings.

CobraFlex Service and Support

Email: **service@cobraflexprinters.com** Phone: (602) 930-1858

Support hours: Monday–Friday, 8:00 AM–4:00 PM Arizona time

Need help? Submit a service ticket: https://cobraflexprinters.zohodesk.com/portal/en/newticket

You can also email service@cobraflexprinters.com (this link opens a pre-filled email for the CobraFlex DTF Transfers (No-Powder), SKU CF-Film-Hot-23.62x328).

Please include your company name, the machine serial number, a description of the problem, and photos or a short video. For printers, also attach a current nozzle check print.

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100% Cotton / 50-50 Blend

Do not use a PTFE sheet on the upper heating platen.

Temperature	345 °F (174 °C)
Pressure	Firm
Time	40 seconds
Peel	Very cold peel — peel slowly at a 45° angle
Second press	15 seconds

Tri-Blends 50/50

Do not use a PTFE sheet on the upper heating platen.

Temperature	345 °F (174 °C)
Pressure	Firm to medium
Time	20 seconds
Peel	Very cold peel — peel slowly at a 45° angle
Second press	10 seconds

100% Polyester

Do not use a PTFE sheet on the upper heating platen.

Temperature	345 °F (174 °C)
Pressure	Medium
Time	10–12 seconds
Peel	Very cold peel — peel slowly at a 45° angle
Second press	5 seconds

> **Note:** For every fabric, let the transfer cool completely before peeling (very cold peel), and peel slowly at a 45° angle.

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